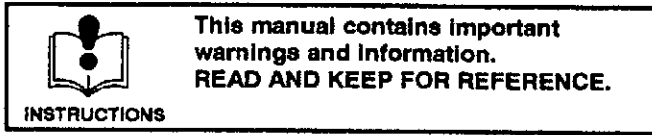


INSTRUCTIONS-PARTS LIST

308544



Rev. B

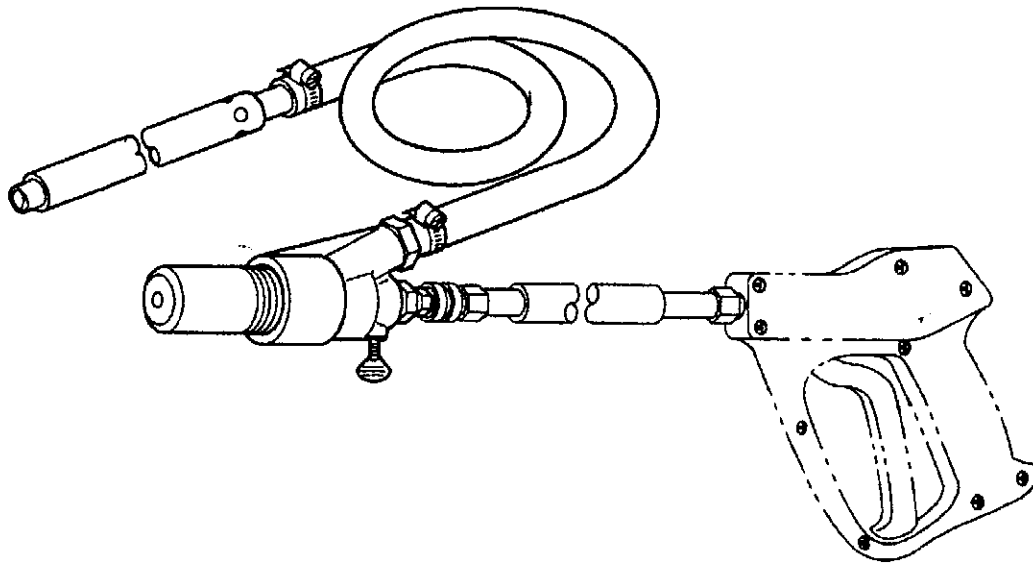
Water Sandblaster Kit

Model 244766

3500 psi (241 bar) Maximum Working Pressure

For suction fed injection of sand into the water stream for abrasive cleaning.

Gun and wand not included.



Symbols

Warning Symbol








This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol



This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

 WARNING	
	<p>FUEL HAZARD The fuel used in this pressure washer is combustible. When spilled on a hot surface it can ignite and cause a fire.</p> <p>Do not fill fuel tank while engine is running or hot.</p>
	<p>EXHAUST HAZARD The engine exhaust contains poisonous carbon monoxide, which is colorless and odorless. Do not operate this equipment in a closed building.</p>
 <small>INSTRUCTIONS</small>	<p>EQUIPMENT MISUSE HAZARD Equipment misuse can cause the equipment to rupture or malfunction and result in serious injury.</p> <ul style="list-style-type: none"> • Do not alter or modify this equipment. Use only genuine Graco parts and accessories. • Check equipment daily. Repair or replace worn or damaged parts immediately. • Do not exceed the maximum working pressure of the lowest-rated system component. See Technical Data for the maximum working pressure of this equipment. • Use fluids and solvents that are compatible with the equipment wetted parts. See the Technical Data section of all equipment manuals. Read the fluid and solvent manufacturer's warnings. • Follow pressure relief before cleaning, checking or servicing this equipment. • Wear ear and eye protection when you operate this equipment.
	<p>TOXIC FLUID HAZARD Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Know the specific hazards of the fluid you are using. Read the fluid manufacturer's warnings. • Store hazardous fluid in an approved container. Dispose of hazardous fluid according to all local, state, and national guidelines. • Always wear protective eyewear, gloves, clothing, and respirator as recommended by the fluid and solvent manufacturer.

WARNING



INJECTION HAZARD

Spray from the gun, leaks, or ruptured components can inject fluid into your body and cause extremely serious injury, including the need for amputation. Fluid splashed in the eyes or on the skin can also cause serious injury.

- Fluid injected into the skin is a serious injury. The injury might look like just a cut, but it is a serious injury. Get immediate medical attention.
- Do not point the gun at anyone or at any part of the body.
- Do not put your hand or fingers over the spray tip.
- Do not stop or deflect leaks with your hand, body, glove or rag.
- Do not "blow back" fluid; this is not an air spray system.
- Follow the **Pressure Relief Procedure** if the spray tip clogs and before you clean, check, or service this equipment.
- Tighten all fluid connections before you operate this equipment.
- Engage gun safety whenever you stop spraying.
- Check the hoses, tubes, and couplings daily. Replace worn or damaged parts immediately. Do not repair high-pressure couplings; you must replace the entire hose.

INSTALLATION

WARNING

Pressure Relief Procedure

To reduce the risk of serious bodily injury, including fluid injection and splashing in the eyes or on the skin, always follow this procedure whenever you stop spraying for more than 10 minutes, when shutting down, and before checking or repairing any part of the system.

1. Engage the trigger safety latch.
2. Turn the sprayer off.
3. Remove the ignition cable from the spark plug, disconnect the air or disconnect the electricity.
4. Shut off the water supply.
5. Disengage the trigger safety latch and trigger the gun to relieve pressure, and then engage the trigger safety latch again.

NOTE: Check the spray tip application chart (308514) to order the proper spray tip for your model of pressure washer.

Refer to the Parts Drawing on page 7 for the numbers in parentheses in the text.

1. Remove the tip and male quick coupler from the gun assembly. *Keep these parts for reinstallation on the gun after sandblasting.*
2. Assemble the spray tip (not supplied with kit), to the tip adapter (4) and male quick coupler (5). Use pipe sealant on all threads. Connect the assembly to the female quick coupler on the gun.
3. Assemble the mixer housing (2) to the adapter (4). Be sure that the sand inlet is located at the top of the mixing head. See the Parts Drawing.
4. Attach the sand hose (10) to the mixing head.
5. Attach the other end of the sand hose to the sand probe (1).

OPERATION

WARNING

To reduce the risk of injury, always protect eyes and face with goggles and mask, and hands and arms with heavy work gloves when spraying abrasive materials.

Place the sand induction probe in the sand supply container.

To Sandblast

1. Connect and open the water supply line before starting the pressure washer.
2. Trigger the gun to relieve air in the equipment.
3. Start the pressure washer. See its instruction manual.
4. Trigger the gun to activate the spray.

CAUTION

Always test spray on a scrap of similar material first! The high pressure spray could damage the surface if the sandblaster is held too close. See Step 5, below.

5. To check the distance you will need to hold the spray nozzle from the surface, start to spray at the scrap of material from a distance of several feet.

Gradually move closer, checking frequently to see if the high pressure spray is damaging the surface.

6. See the APPLICATION on page 5 for the type of sand recommended for your work surface.

Always point the sand nozzle downward when not spraying. This prevents water from entering the sand supply. If water does get into the sand supply hose, remove the probe from the sand, hold the gun trigger open, and let the hose air dry. Always be sure the sand hose is dry before using.

Keep the sand covered to prevent the overspray from wetting the sand.

Do not allow small pieces of the sand bag to fall into the sand supply. A small paper piece could prevent the flow of sand.

NOTE: To extend the life of the tungsten carbide sand nozzle (3) rotate the nozzle 45° after every 15 minutes of use.

Sand Saver Operation (Optional)

The spring-loaded collar on the Sand-Saver rotates to give four different rates of sand injection. From setting number 1, (maximum sand injection) to setting number 4, (minimum sand injection).

By experimenting with the different settings on your Sand-Saver during sandblasting you can determine which setting is the most economical for the job. See the table below for approximate sand usage per minute at each setting.

Setting Number	Hole Diameter	Sand Injection Rate Pounds/Minute*
1	None	14
2	3/16"	7
3	1/4"	4.2
4	5/16"	3.6

* Sand injection was calibrated using standard 20' length of sand hose. Added length to sand hose will decrease sand usage.

Shutdown

After the sandblasting operation is complete, remove the probe from the sand, trigger the gun to clear the hose and probe of sand. Then, remove the hose from the mixing head and rinse with water to remove all the sand before storage.

Before using the gun for other applications, be sure to reinstall the tip and male quick coupler.

APPLICATION

Sand Mesh

Sand mesh refers to the size of sieve through which a particular grade of sand will pass. A "16/50" mesh means that normally, most of these particles will pass through a No. 16 sieve and a very small percentage will pass through a No. 50 sieve.

NOTE A No. 16 sieve is a mesh that has 16, 0.046 sq. in. (1.19 mm) openings per inch.

Round Sand

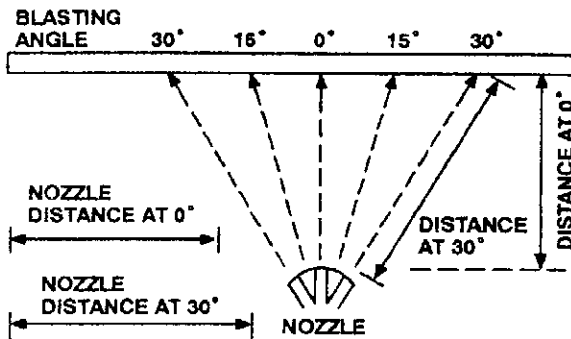
This refers to the round edge of the grain of sand. River sand is a good example of sand worn to its size by water.

Angular Sand

This refers to grains of sand which have triangular-shaped edges. Crushed rock or sand is usually of this type.

Blasting Angle and Distance

The blasting angle can affect the nozzle distance. Always maintain the recommended blasting angle and the proper distance from your work surface for the best sandblasting performance. See below.

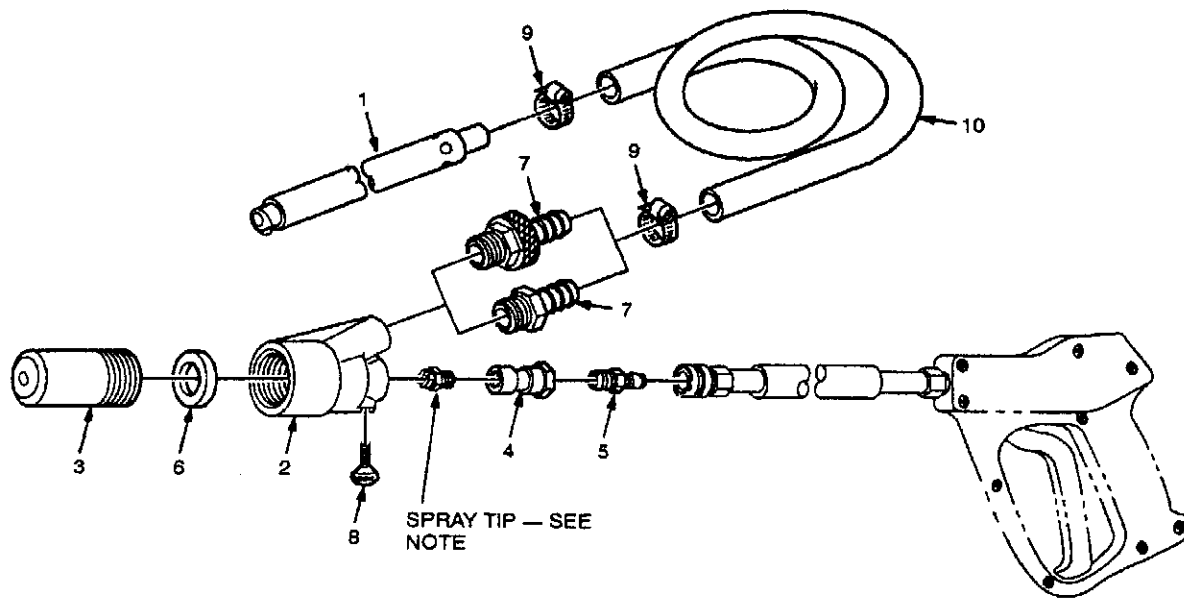


Removal Of:	Sand Mesh	Sand Type	Blasting Angle
Paint from Metal	20/40	Round Silica	0-30°
Paint from Masonry	20/40	Round Silica	0-20°
Rubber Base Paint from Masonry	10/35	Angular	0-15°
Paint from Wood (Coarse, Rough Cut Effect)	40/60	Round	1-10°
Paint from Wood (Smoother, Driftwood Effect)	20/40	Round	1-10°
Metal Scale	20/40	Round	0-15°
Rust	16/50	Angular	0-25°

TROUBLESHOOTING CHART

Problem	Probable Cause	Solution
No sand.	Plugged sand probe.	Clear obstruction and make sure air vents in sand probe are open.
	Plugged gun.	Remove mixing nozzle and inspect mixing chamber.
	Wet sand.	Dry or replace sand.
	Low vacuum.	Valve open; air leaks in system. Tighten hose clamps.
Not enough sand.	Incorrect water nozzle.	Change to 15° spray angle.
	Collapsed hose.	Replace hose or remove restriction.
	Partial obstruction to sand probe.	Clear rocks or paper from sand probe inlet.
	Low sand level.	Change probe to new bag of sand.
	Low water pressure and/or flowrate.	See Troubleshooting Chart in pressure washer instruction manual.

PARTS DRAWING
Model 244766



NOTE: A spray tip is not included with the water sandblaster kit. The proper tip must be ordered separately.

PARTS LIST
Model 244766

REF NO.	PART NO.	DESCRIPTION	QTY
1	801114	PROBE, Sand	1
2	801115	HOUSING, Mixing head	1
3	801116	NOZZLE, Sand	1
4	801117	ADAPTER, Tip	1
5	801091	COUPLER, Male quick disconnect	1
6	801120	GASKET	1
7	801121	BARB, Hose, 3/4 npt x 3/4 ID	1
	800031	SAND SAVER, (Optional)	1
8	801122	THUMBSCREW	1
9	103927	CLAMP, Hose	2
10	801124	HOSE, Sand, 20 ft.	1

Wetted Parts: Aluminum, Stainless Steel, Tungsten Carbide, Zinc Plated Carbon Steel, Polyvinyl Chloride, Buna-N.

