

INSTRUCTIONS: ROTARY HEAD REPAIRS

- 1) Take out the circular clamp.
- 2) Tighten the rotary arm side of the shaft into a table vice.
- 3) Hammer the edge of the outer shell so that it will come off the shaft.
- 4) Inside the casing there is a spring loaded seat. Take the seat out using needle nose pliers. Make sure that there is an O-ring at the bottom of the seat.
- 5) Further down in the same spot the seat was in, there is a washer with a spring below it. Replace them in the same way they are taken out (the spring goes in first, the washer sits on top of the spring, and then the spring goes back in).
- 6) On the shaft (the opposite side of the rotary arm) there is a cap that must be twisted off. After taking the cap off, take the cover off (it comes off easily by hand). You will see another circular clamp; take it off also.
- 7) Set the shaft in the vice with the rotary arm side down (the edges of the bearing should be on the vice). Using a rubber mallet, hammer the shaft down. Be sure to replace the parts the same way that they are taken out.

